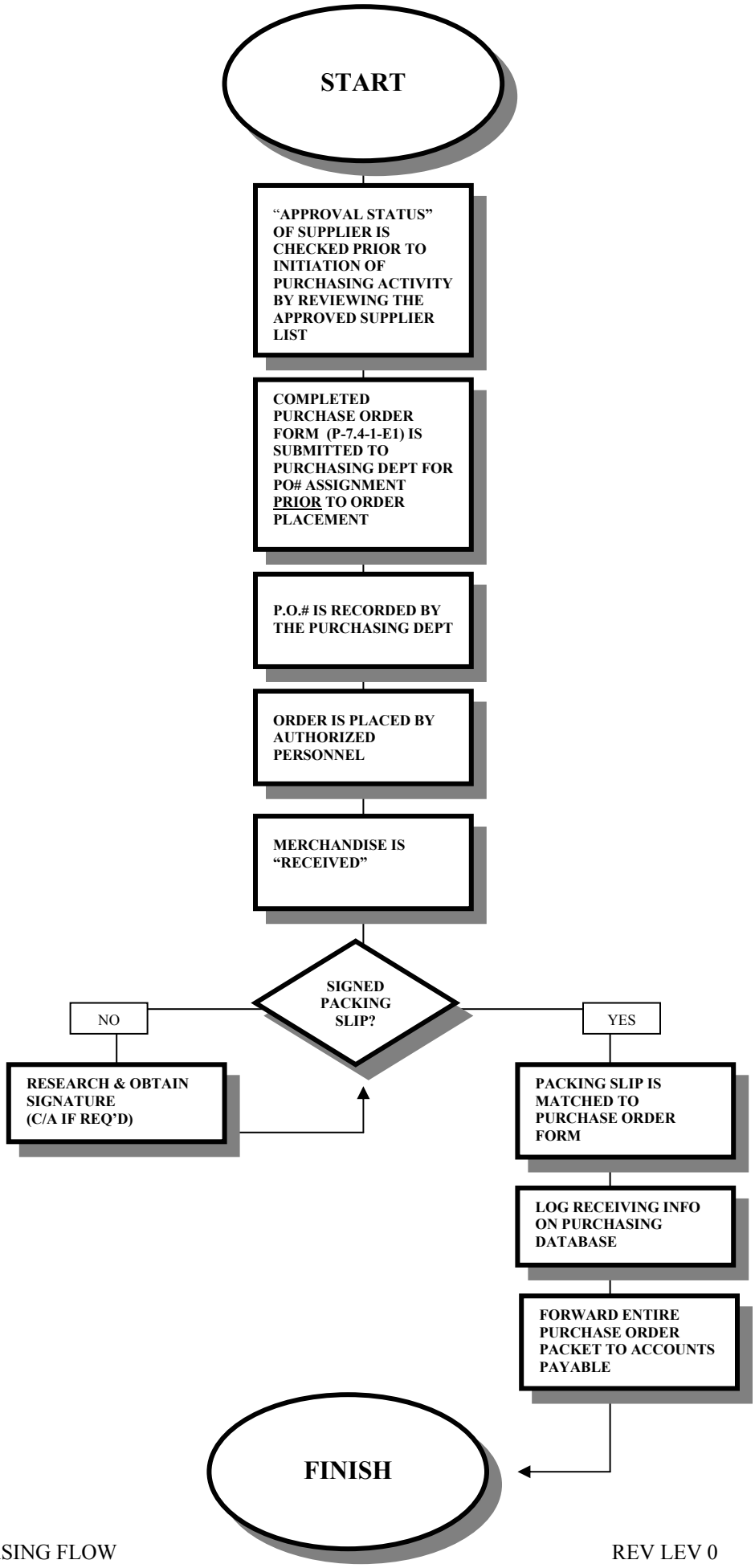TETRA MOLD & TOOL, INC. PURCHASING FLOW DIAGRAM